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Overview

Goal of this TutORial:

Provide a guide to recent work using constrained optimization (along with models of system function) to assess and improve the resilience of (critical infrastructure) systems to disruptive events.

Today's Agenda:

- Motivation and Background
- Modeling
- Algorithms
- Analysis and Insights
- Applications

1996 President's Commission on Critical Infrastructure Protection

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Critical Infrastructure

"systems and assets, whether physical or virtual, so vital to the United States that the incapacity or destruction of such systems and assets would have a debilitating impact on security, national economic security, national public health or safety, or any combination of those matters"

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- 2002 Homeland Security Act establishes DHS with security mission
- 2003 Northeastern Blackout; Homeland Security Presidential Directive (HSPD)-7: "Directive on Critical Infrastructure Identification, Prioritization, and Protection" directs use of *risk-based* strategies
- 2004 Indonesian tsunami
- 2005 Pakistan earthquake; Hurricanes Katrina and Rita in U.S.

2007 National Strategy for Homeland Security

"We will not be able to deter all terrorist threats, and it is impossible to deter or prevent natural catastrophes. We can, however, mitigate the Nation's vulnerability to acts of terrorism, other man-made threats, and natural disasters by *ensuring the structural and operational resilience* of our critical infrastructure and key resources" (p.27)

"We must now focus on the resilience of the system as a whole—an approach that centers on investments that make the system better able to absorb the impact of an event without losing the capacity to function" (p.28)

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2008 Global financial crisis

Introduction

- 2010 Haiti Earthquake; Deepwater Horizon Oil Spill
- 2011 Fukushima Dajichi Nuclear Disaster
- 2012 Hurricane Superstorm Sandy

2013 Presidential Policy Directive (PPD)-21: "Critical Infrastructure Security and Resilience"

resilience is "the ability to prepare for and adapt to changing conditions and withstand and recover rapidly from disruptions. Resilience includes the ability to withstand and recover from deliberate attacks, accidents, or naturally occurring threats or incidents"

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Summary: Shift in U.S. Policy on Critical Infrastructure

 $\textbf{Security} \rightarrow \textbf{Risk} \rightarrow \textbf{Resilience}$

Contribution in context

This TutORial builds on previous work:

- two classes of bi-level programming models in Brown et al. (2005): attacker-defender, defender-attacker
- tri-level programming models: defender-attacker-defender in Brown et al. (2006)
- other recent treatments of system interdiction models:
 Lim and Smith (2007), Alderson et al. (2011, 2013), Wood (2011), and Dimitrov and Morton (2013)

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 Lim and Smith (2007), Alderson et al. (2011, 2013), Wood (2011), and Dimitrov and Morton (2013)

Our contribution in this TutORial:

- synthesize the most essential material in these many papers,
- provide a step-by-step explanation of how and why we build these models as we do,
- introduce a general solution technique for solving them, and
- establish connections to other related work.

Primary Objective

Making critical infrastructure systems and other large systems resilient to a range of accidents, natural disasters, deliberate attacks, and other disruptions.

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- How can we measure it?
- How can we improve it?

Basic Assumption

Everything we propose is based on having an *operational model* of system performance

Operational Model

Modeling system operation:

- system <u>components</u> provide <u>function</u>
- the <u>operation</u> of the system is a coordinated operation of its components
- the operational <u>setting</u> describes the working state of the components, and determines the cost of operating them
- the system <u>design</u> specifies existence of and connections between components, and determines feasible operation
- <u>performance</u> is measured by a scalar function of the design, setting, and operation of the system.

Example performance measures: total shipping cost, barrels of fuel delivered, total vehicle-hours of commuting traffic, megawatt-hours of power shed (not delivered), total weighted rewards for delivering medical supplies.

$$z^* = \max_{y \in Y(\hat{w})} f(\hat{w}, \hat{x}, y)$$

Using an operational model to determine a maximum-performance operation of the system:

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- \hat{w} is the design of the system
- \hat{x} is the operational setting
- $y \in Y(\hat{w})$ indicates activities y depend on design \hat{w}

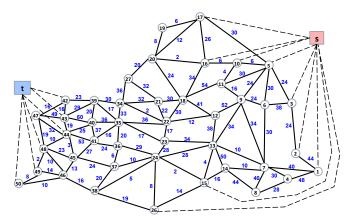
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- $f(\cdot)$ measures system performance
- \hat{w} is the design of the system
- \hat{x} is the operational setting
- $y \in Y(\hat{w})$ indicates activities y depend on design \hat{w}

 y^* is an optimal way to operate the system for design \hat{w} under operational setting \hat{x} , and results in performance z^* .

Example Infrastructure: Russian Rail Network



Soviet Rail system, c.1955 (from Alderson et al. (2013), adapted from Harris and Ross (1955)). Capacities in 1,000s of tons. Max s-t flow is 163,000 tons.

Events, Disruptions, and Resilience

Introduction

Building a model of system operation:

- an event is a change to the operational setting
- the <u>consequence</u> of an event is the change in system performance resulting from that event
- a disruption is an event that hurts performance
- the <u>resilence of the system to an event</u> is quantified by the consequence resulting from the event; designs that have <u>lower consequence</u> to an event are <u>more resilient</u> to it
- system resilience to a specific set of events is measured by a scalar function of the resilence of the system to each of the events in the set.

Examples of disruptive events: Port of Long Beach closed by oil spill, explosion destroys two collocated pipes, flooding closes all New Orleans roads below sea level, three electrical substations are shut down by snipers, two key hospitals placed under complete quarantine from rampant infections.

Modeling and Analysis Script

- 1. Formulate *Operator Model*: operational model that determines optimal system operation and performance,
- 2. Define set of events and identify how each event modifies operational setting,
- Modify Operator Model: include events and their impact on operational setting,
- 4. Formulate bi-level *Attacker Model*: identify worst-case events that minimize optimal performance,
- 5. Define design decisions that change the feasible operation of the system,
- 6. Modify Operator and Attacker Models: include design and its effect on operations,
- 7. Formulate tri-level *Defender Model*: choose best design *in anticipation of* a worst-case event.

Example Applications: Operator Models

	Electric power transmission grid	Highway network	Undersea comms cables
System components	Generators; buses; transmission lines; transformers; substations	Road segments; tunnels; bridges; interchanges	Landing stations; branching units; repeaters; fiber-optic cables ("links")
System configuration	Inter-component connections; line thermal capacities; generating capacities	Inter-component connections; component lengths, capacities, and speed limits	Inter-component connections; router capacities; link capacities
Relevant operating environment	During one or more weekday time periods: generation costs; customer classes; load-shedding costs; demands at each bus	During one or more peak travel periods: demands for vehicular travel between origin-destination pairs	During one or more periods of high demand: user requirements for end-to-end communications
Operator	Independent System Operator makes centralized, near-real-time generating decisions to balance supply with demand	Drivers select routes in a decentralized but "smart" fashion (implicitly following the tenets of game-theoretic, equilibrium model)	Undersea Cable Operator establishes end-to-end "lightpath" connections, and "grooms" network traffic (e.g., Zhu and Mukherjee, 2002)
Operator's model	A "DC optimal power-flow model" (a linear program) that system operators use to optimize generation to meet demands (e.g., Wood and Wollenberg, 1996, pp.108–111)	A traffic-equilibrium model (solved as a nonlinear program) for origin-destination routing decisions and travel times (e.g., Beckmann et al., 1956)	A multicommodity transportation model to route customer traffic (e.g., Mukherjee et al., 1996)
System performance metric	Minimize: generation costs plus the economic cost of unserved demand over the course of a typical work day (e.g., Salmerón et al., 2004)	Minimize: average travel time during for network users during a peak commute period	Minimize: traffic delays and shortage penalties for unmet end-to-end traffic demands (e.g., Crain, 2012)

Example Applications: Attacker and Defender Models

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Attacks on components	Generators, buses, etc., damaged or destroyed by explosives, gunfire, etc.	Road segments, tunnels, etc., damaged or destroyed by explosives, burning liquids, etc.	Cables severed by accident, natural disaster, or deliberate attack; landing stations attacked
Design (defenses)	Offset fencing at substations; physical or electro-magnetic shielding; surplus component capacity (e.g., new generators, upgraded transmission lines)	Vehicle inspections at bridge entrances; structural reinforcement; increased police patrols; surplus component capacity (e.g., new bridges, widened roads)	Construction of addtional redundant pathways; Enhanced physical security at landing stations

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Step 1: Formulate the Operator Model

Indices and Sets

Introduction

```
n, i, j \in N stations (ordered set of nodes)

s, t \in N distinguished start and end stations

[i, j] \in E undirected edge between nodes i and j;

where i < j, \forall [i, j] \in E

(i, j) \in A directed arc from i to node j;

[i, j] \in E \Leftrightarrow i < j \land ((i, j) \in A \land (j, i) \in A)
```

Data [units]

 u_{ij} upper bound on (undirected) flow on edge $[i,j] \in E$ [tons]

Decision Variables [units]

 y_{ij} directional flow of cargo on arc $(i,j) \in A$ [tons] y_{ts} total flow through network from s to t [tons]

Step 1: Formulate the Operator Model

RAIL-NET-CAPACITY

Introduction

$$\max_{y} \quad y_{ts} \tag{1}$$

s.t.
$$\sum_{j:(n,j)\in A} y_{nj} - \sum_{i:(i,n)\in A} y_{in} = \begin{cases} y_{ts} & n=s\\ 0 & n\neq s, t \quad \forall n\in N\\ -y_{ts} & n=t \end{cases}$$
 (2)

$$y_{ij} + y_{ji} \le u_{ij} \qquad \forall [i,j] \in E \quad (3)$$

$$y_{ij} \ge 0$$
 $\forall (i,j) \in A$ (4)

$$y_{ts} \ge 0 \tag{5}$$

Step 2: Define the Events

Event:

The simultaneous damage of one or more edges.

 $\hat{x} = \{\hat{x}_{ij}\}, [i,j] \in E$, where $\hat{x}_{ij} = 1$ if edge $[i,j] \in E$ has been damaged, and is zero otherwise.

Example Sets of Events:

Step 2: Define the Events

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Defined by enumeration:

$$S_1 = \{\hat{x}^1, \hat{x}^2, \dots, \hat{x}^p\}$$

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Example Sets of Events:

Defined by enumeration:

$$S_1 = {\hat{x}^1, \hat{x}^2, \dots, \hat{x}^p}$$

Defined by constraint(s):

$$S_2 = \{\hat{x} : \hat{x} \in \{0,1\}^{|E|}, \sum_{(i,j) \in A} \hat{x}_{ij} \leq \textit{atk_budget}\}$$

Obvious, but computationally difficult:

$$y_{ij} + y_{ji} \leq (1 - \hat{x}_{ij})u_{ij}, \quad \forall [i,j] \in E.$$

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Penalty-costs in the objective:

$$\max_{y} \quad y_{ts} - \sum_{[i,j] \in E} 2(y_{ij} + y_{ji}) \hat{x}_{ij}.$$

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Penalty-costs in the objective:

$$\max_{y} \quad y_{ts} - \sum_{[i,j] \in E} 2(y_{ij} + y_{ji}) \hat{x}_{ij}.$$

If an edge has been damaged, any flow is penalized *twice* what it would eventually contribute to the objective via y_{ts} .

Step 4: Formulate the Attacker Model

New Data

atk_budget max #edges targeted in an attack

New Decision Variables [units]

```
x_{ij} =1 if track section [i,j] \in E is attacked,
=0 otherwise [binary]
```

The simple cardinality-based attack budget generalizes easily to multiple resource costs and budgets.

Step 4: Formulate the Attacker Model

ATTACK-RAIL-NET

$$\min_{x} \max_{y} y_{ts} - \sum_{[i,j] \in E} 2(y_{ij} + y_{ji}) x_{ij} \qquad (6)$$
s.t. $(2), (3), (4), (5)$

$$\sum_{[i,j] \in E} x_{ij} \le atk_budget \qquad (7)$$

$$x_{ji} \in \{0,1\} \qquad \forall [i,j] \in E \qquad (8)$$

Step 5: Define the Design Decisions

\hat{w} : build edges (rail sections) or not

 $\hat{w}_{ii} = 1$ if edge $[i, j] \in E$ has been built, and zero otherwise.

 $def_{-}cost_{ii}$ cost to build track section $[i,j] \in E$ def_budget total budget for design

Example set of feasible designs

$$\Delta = \{\hat{w} : \hat{w} \in \{0,1\}^{|E|}, \sum_{[i,j] \in E} def_cost_{ij} \hat{w}_{ij} \leq def_budget\},$$

 $def_{-}cost_{ii} = 0$ for edges that already exist.

Step 6: Incorporate Design Decisions into the Models

For any $\hat{w} \in \Delta$, we restrict the flows in the network to edges that have been built:

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$$y_{ij} + y_{ji} \leq u_{ij} \hat{w}_{ij} \qquad \forall [i,j] \in E.$$

Implementation Note:

For a fixed \hat{w} , this set of constraints is a restriction on the operator's flow variables, and we can simply fix flows on unbuilt arcs to zero

Step 7: Formulate the Defender Model

New Data [units]

```
def\_budget defense construction budget [$] def\_cost_{ij} defense construction cost of track section [i,j] \in E [$]
```

New Decision Variables [units]

```
w_{ij} =1 if we decide to build track section [i,j] \in E,
=0 otherwise [binary]
```

Step 7: Formulate the Defender Model

DEFEND-RAIL-NET

Introduction

$$\max_{w} \min_{x} \max_{y} \quad y_{ts} - \sum_{[i,j] \in E} 2(y_{ij} + y_{ji}) x_{ij}$$
 (9)

s.t.
$$(2), (4), (5), (7), (8)$$

$$y_{ij} + y_{ji} \le u_{ij} w_{ij} \qquad \forall [i,j] \in E \quad (10)$$

$$\sum def_cost_{ij}w_{ij} \leq def_budget$$
 (11)

$$[i,j] \in E$$

$$w_{ij} \in \{0,1\} \qquad \qquad \forall [i,j] \in E \quad (12)$$

Extension to Include Defense Options

What if we can defend an *existing* arc? (And change its properties...)

Introduction

Extension to Include Defense Options

```
What if we can defend an existing arc?
(And change its properties...)
```

New Indices and Sets

```
d \in D defense option (for each configuration of an edge)
```

New Data [units]

```
vulnerability of option d for edge [i, j] \in E
           capacity of edge [i,j] \in E for option d [tons]
def\_cost_{ii}^d construction cost of option d for edge [i,j] \in E [$]
```

New Decision Variables [units]

```
y_{ii}^d
            flow across directed arc (i, j) \in A under option d [tons]
W_{ii}^d
            =1 if we select option d for edge [i,j] \in E,
            =0 otherwise [binary]
```

Illustration of Defense Options

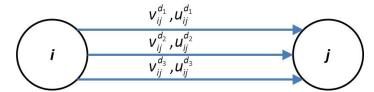
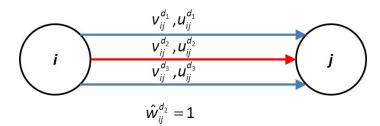


Illustration of an edge with three defense options (arcs shown in one direction only).

Illustration of Defense Options



One defense option, d_2 , has been selected for this edge (arcs shown in one direction only). $\hat{w}_{ii}^{d_1}$ and $\hat{w}_{ii}^{d_3}$ are both zero. All flows on this edge in either direction will use the second set of parameters.

Introduction

Defense Options Formulation

DEFEND-RAIL-NET

$$\max_{w} \min_{x} \max_{y} \quad y_{ts} - \sum_{[i,j] \in E} \sum_{d \in D} \left(v_{ij}^{d} y_{ij}^{d} + v_{ij}^{d} y_{ji}^{d} \right) x_{ij}$$
 (13)

s.t.
$$\sum_{d \in D} \left[\sum_{j:(n,j) \in A} y_{nj}^d - \sum_{i:(i,n) \in A} y_{in}^d \right] = \begin{cases} y_{ts} & n = s \\ 0 & n \neq s, t \quad \forall n \in N \\ -y_{ts} & n = t \end{cases}$$
(14)

$$y_{ij}^d + y_{ji}^d \le u_{ij}^d w_{ij}^d \qquad \forall [i,j] \in E, d \in D$$
 (15)

$$y_{ij}^d \ge 0 \qquad \forall (i,j) \in A, d \in D$$
 (16)

$$\sum_{d \in D} \sum_{[i,j] \in E} def_cost_{ij}^d w_{ij}^d \le def_budget$$
 (17)

$$\sum_{i=0}^{\infty} w_{ij}^d = 1 \qquad \forall [i,j] \in E$$
 (18)

$$w_{ij}^d \in \{0,1\} \qquad \forall [i,j] \in E, d \in D$$
 (19)

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A resilient system can handle a range of events.

With our models, we conduct a parametric analysis on:

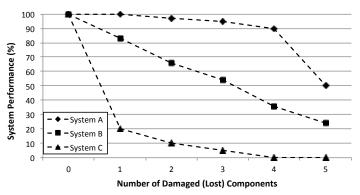
- the number of defenses we can afford (or the defense budget, more generally)
- the number of attacks our opponent can afford

These analyses give a richer representation of how a system adapts its operations to respond to a variety of attacks, and how we can *improve* those responses.

Parameterizing the Number of Attacks

Given competing designs, we can use a parametric analysis of the attacker model to compare those designs to each other.

Comparing the Resilience of Systems

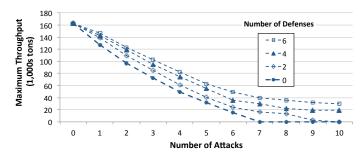


Resilience curves for three notional systems, and for disruptions that include the loss of up to 5 components. System A is "more resilient" than System B, while System C is "less resilient," for this range of disruption.

Parameterizing the Number of Defenses and Attacks

Each level of defense yields a different resilience curve, and we can plot multiple curves to evaluate the effectiveness of increased defensive effort.

Resilience Curves for Russian Rail



Resilience curves showing throughput as a function of the number of attacks for varying numbers of defended rail sections.

Analysis

Once we have the models built, we can exercise them in a number of ways, and present the results graphically, or in a table, or even using a sequence of maps.

We represent the multidimensional nature of "resilience" for a range of defender and attacker capabilities in the hopes that we can inform better decision making.

Attacker Model Results: Power System

Component		atk_budget											
Name	atk_cost	1	2	3	4	5	6	7	8	9	10	11	12
Line1	1	X		X									
Line2	1										X		
Substation 1	2	l	X	X	X	X			X			X	
Substation 2	2				Χ								
Substation 3	3					X	X		X				
Substation 4	3						X	X	X	X	X	X	Х
Substation 5	4							X		X	X	X	Х
Substation 6	2									X	X	X	X
Substation 7	3												X

Most-disruptive interdictions by attack budget.

Defender Model Results: Power System

Introduction

Component	def_budget								
Name	atk_cost	0	1	2	3	4	5		
Substation 1	4	Х							
Substation 2	3	Х	Ο	Ο	Ο	Ο	Ο		
Substation 3	2	Х							
Substation 4	3		Χ	Χ	Χ	Χ	Χ		
Substation 5	2		Χ	Ο	Ο	Ο	Ο		
Substation 6	3		Χ	Χ	Χ	Χ	Ο		
Substation 7	2		Χ	Χ	Χ	Ο	Ο		
Substation 8	2			Χ	Ο	Ο	Ο		
Substation 9	2				Χ	Χ	Χ		
Substation 10	2					Χ	Χ		
Substation 11	3						Χ		

Optimal defensive "hardening" of links.

'O' = defense, 'X' = attack.

Solving the Tri-Level Model

How do we unwind the min-max-min structure in **DAD**(w, x, y)?

$$\min_{w \in W} \max_{x \in X} \min_{y \in Y(w)} f(w, x, y)$$

Solving the Tri-Level Model

How do we unwind the min-max-min structure in **DAD**(w, x, y)?

$$\min_{w \in W} \max_{x \in X} \min_{y \in Y(w)} f(w, x, y)$$

Observation

X is a finite set of attacks

Solving the Tri-Level Model

How do we unwind the min-max-min structure in **DAD**(w, x, y)?

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Observation

X is a finite set of attacks

Recourse-based Reformulation

Define vectors $\{y^k\}$, where each y^k is operator's response (recourse!) to a particular $\hat{x}^k \in X$.

Unwinding The Tri-Level Model

Reformulated **DAD**(w, x, y):

$$z^* = \min_{w \in W} \max_{\hat{x}^k \in X} \min_{y^k \in Y(w)} f(w, \hat{x}^k, y^k),$$

- The set *X*, though finite, can be enormous. We'll overlook that for now...
- The max operator is over the (finite) enumeration of all attacks, and each attack \hat{x}^k has a separate response, y^k .

Insight

For any \hat{w} , we can pick the optimal response, y^k , for each \hat{x}^k , in advance.

From Tri-Level to Bi-Level

Practically speaking, this means we can *exchange the order of the inner two operators*, at the cost of a significant increase in the number of variables.

Rewritten, reformulated DAD(w, x, y):

$$z^* = \min_{\substack{w \in W \\ y^k \in Y(w)}} \max_{\hat{x}^k \in X} f(w, \hat{x}^k, y^k),$$

Decomposition Master Problem

If we only enumerate a *subset* of the attacks, $\hat{x}^1, \hat{x}^2, \dots, \hat{x}^K$, where K << |X|, we can state the:

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Relaxed master problem

DAD-Master:

$$z* = \min_{\substack{z,w \in W \\ y^k \in Y(w)}} z$$

s.t.
$$z \ge f(w, \hat{x}^k, y^k)$$

$$\forall k = 1, \dots, K.$$
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Decomposition Master Problem

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DAD-Master:

$$z* = \min_{\substack{z,w \in W\\y^k \in Y(w)}} z$$
s.t. $z \ge f(w, \hat{x}^k, y^k)$ $\forall k = 1, \dots, K$. (DADC1)

• Optimal solution provides a lower bound for DAD(w, x, y), a feasible design \hat{w}^{K} , and the optimal responses, \hat{v}^{k} , for each attack \hat{x}^k , under that design.

Introduction

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- Optimal solution provides a lower bound for DAD(w, x, y), a feasible design \hat{w}^{K} , and the optimal responses, \hat{v}^{k} , for each attack \hat{x}^k , under that design.
- For any fixed design, \hat{w}^K , solve **DAD**(\hat{w}^K, x, y) for an upper bound on $\mathbf{DAD}(w, x, y)$, the resulting optimal attack, \hat{x}^{K+1} , in response to $\hat{w^K}$, and a new cut (DADC1).

Solving the Attacker (Sub)problem

Given feasible defense \hat{w} from **DAD-Master**, we need

- the optimal (worst-case) attack in response, and
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 $\mathbf{DAD}(\hat{w}, x, y)$ is the subproblem for our decomposition approach.

Attacker Subproblem

$$\max_{x \in X} \min_{y \in Y(\hat{w})} f(\hat{w}, x, y)$$

Solving the Attacker Subproblem

If the Operator Problem is a Linear Program:

- Benders Decomposition
- taking the dual of the Operator Problem (Yielding a pure max ILP)

Otherwise

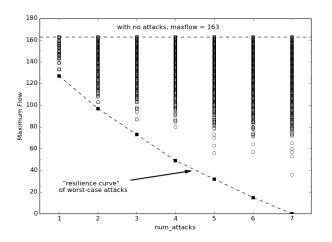
Introduction

- Decomposition similar to DAD
- Heuristic search for attacks (Operator Problem to evaluate)

As a specific example of the latter, we could use random sampling to generate disruptive events (attacks)...

Solving the Attacker Problem via Random Sampling

Introduction



10,000 random attacks on the Soviet railway compared with a worst-case attack, for each of $num_attacks = 1, 2, ..., 7$. (Figure from Alderson et al. (2013), Figure 5.)

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Solution elimination constraints

$$\sum_{(i,j):\hat{x}_{i}^{k}=0} x_{ij} + \sum_{(i,j):\hat{x}_{i}^{k}=1} (1-x_{ij}) \geq 1 \qquad \forall k=1,\ldots,K$$

- Add these to the subproblem, and you are guaranteed to get a new (possibly suboptimal) attack in each iteration...
- ... and therefore (eventually) generate every cut in the master.

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Introduction

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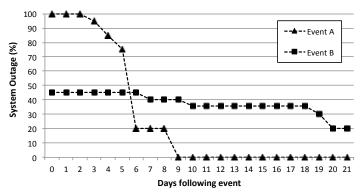
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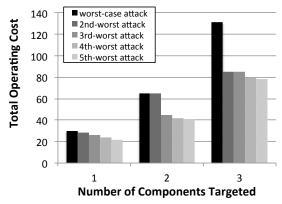
- Solution elimination constraints (try a new defense at each iteration)
- Set covering constraints (defend at least one attacked component in each attack)

Time-phased Reconstitution of Components



Reconstitution of a notional system following two different events.

Best k attacks



Top five rank-ordered attacks for target lists containing one to three components.

Stochastic "Attacker" Model

If events that modify the operational setting are not deliberate attacks, but random events, then for any fixed design we can evaluate the resilience of the system via:

$$\mathbb{E}_{\tilde{x}}\left[\min_{y\in Y(\hat{w})}f(\hat{w},\tilde{x},y)\right],$$

where $\tilde{x} \in X$ is a random event drawn from the set of events, X, and the expectation is taken over a known distribution.

The set X can be parameterized by magnitude of the events (similar to earthquakes, hurricanes, etc.), and resilience curves can be plotted for these models, too.

Stochastic Programs with Recourse

If we wish to design the system to be resilient to the distribution of events from X, then we have

$$\min_{w \in W} \mathbb{E}_{\tilde{x}} \left[\min_{y \in Y(w)} f(w, \tilde{x}, y) \right],$$

a two-stage stochastic program with recourse, with design w as the first stage decisions, the "attack" \tilde{x} as the random realization, and the operations y as the recourse.

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Operator Model for a fixed defense and setting, (\hat{w}, \hat{x}) :

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$$\mathsf{DAD}(\hat{w}, x, y) \qquad \max_{x \in X} \min_{y \in Y(\hat{w})} f(\hat{w}, x, y)$$

Defender Model:

$$\mathsf{DAD}(w, x, y) \qquad \min_{w \in W} \max_{x \in X} \min_{y \in Y(w)} f(w, x, y)$$

Central to all of these models is an operational model of system operation:

$$\min_{y\in Y} f(y)$$
.

But, if it is built from the start to:

- incorporate design options, \hat{w} , and
- incorporate the setting, \hat{x} ,

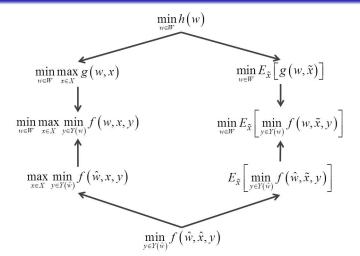
To yield:

$$\min_{y \in Y(\hat{w})} f(\hat{w}, \hat{x}, y),$$

then the remaining modeling effort is relatively straightforward.

Some Thoughts on Modeling

Introduction



We recommend building these models from the bottom up, on this diagram. The "top down" approach, if done carelessly, leads to many (painful) reformulations along the way.

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